



prime**tac**

600 Series

620 1.9 Mil Industrial Grade

## BOPP Hot Melt Carton Sealing Tape

Our industrial grade 620 is built for general purpose packaging and medium weight box applications. All of our premium hotmelt carton sealing tapes, including the 620, are engineered for the perfect balance of shear (holding power) and peel adhesion.



BUILT FOR BOXES



ALL-WEATHER



IDEAL FOR MACHINE  
TAPE APPLICATIONS



QUICK TACK



MEETS FDA GUIDELINES FOR  
INDIRECT FOOD CONTACT

BUILT FOR



Retail



Food & Beverage



Packaging



Pharma/Medical



Fulfillment



Industrial Packaging



Carton Sealing

### SPECIFICATIONS

**ADHESIVE**  
Hotmelt

**TOTAL THICKNESS**  
1.9 mil | 48 microns

**FILM THICKNESS**  
1.18 mil | 30 microns

**APPLICATION TEMPERATURE**  
41°F - 110°F

**OPERATING TEMPERATURE**  
20°F - 150°F

### FEATURES

- ✓ Designed for any % recycled corrugated
- ✓ Heavy duty with a wide temperature performance range
- ✓ Quick tack makes it ideal for machine length rolls
- ✓ Easy, even release for convenient and consistent seals
- ✓ Ideal for understuffed and overstuffed boxes
- ✓ RoHS Compliant

### OTHER PHYSICAL PROPERTIES

Property	Tensile strength PSTC-131	Elongation at break PSTC-131	Adhesion to steel PSTC-101
Standard	22 lbs / inch	165%	46 oz / inch
Metric	10 kg / inch	165%	1.3 ± .5 kg / inch

### CONSTRUCTION

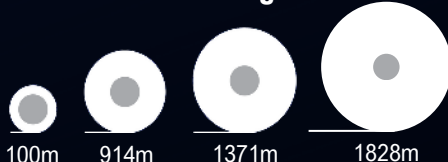
30 micron cast bi-axially oriented polypropylene film with a pressure-sensitive hotmelt adhesive. 1.9 mil total thickness.

### STORAGE AND USAGE CONDITION

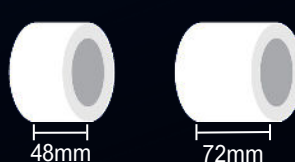
Primetac tapes ideally should be stored in its original packaging in a cool, dry area away from direct sunlight exposure and from freezing. Storage temperature should be as close as possible to room temperature. Surfaces to which tape is applied should be clean, dry and free of dust, grease, oil or other contaminants. Shelf life 12 months from date of Manufacture.

Available Sizes  
And Colors

#### Stock Lengths



#### Stock Widths



#### Colors

CLEAR

*We customize! Contact a representative for special sizes.*

While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The physical and performance characteristics shown are averages obtained from tests recommended by PSTC procedures in our laboratory and the user must by test or otherwise determine suitability for his purpose. There is no warranty of fitness for a particular purpose. Primetac does not take responsibility for the defective material if not stored and used in accordance with the conditions listed above. This specification sheet might change due to the continuous improvement for better quality product.